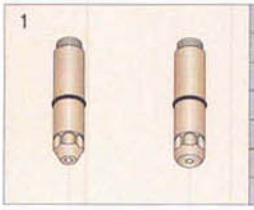
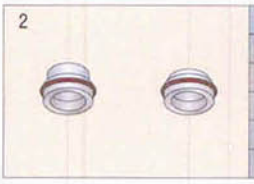
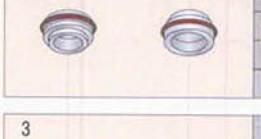
NEW COIR® S.p.A.

REPLACEMENT PARTS SUITABLE FOR: **HYPERTHERM® - HT 400®**

ITEM	No.	Part No	DESCRIPTION		ORIGINAL REF.	PACK
1 	1a	PL020081	**Elettrodo O2 HT400-PAC600**	- Electrode O2 HT400-PAC600	020081	
	1b	PL020082	**Elettrodo N2 HT400-HT4000**	- Electrode N2 HT400-HT4000	020082	
		PL120090	**Elettrodo HT400-HT4000**	- Electrode HT400-HT4000	120090	
2 	2a	PL020096	**Diffusore O2 HT400-PAC600**	- Swirl ring O2 HT400-PAC600	020096	
	2b	PL020039	**Diffusore N2** HT400-HT4000-HT4001-PAC500-PAC600	- Swirl ring N2 HT400-HT4000-HT4001-PAC500-PAC600	020039	
		PL120135	**Diffusore** HT400-HT4000-HT4001-PAC500-PAC600	- Swirl ring HT400-HT4000-HT4001-PAC500-PAC600	120135	
		PL120460	**Diffusore HT400**	- Swirl ring HT400	120460	
3	3a	PL020084	**Ugello ,166 N2 HT400-HT4000-HT4001**	- Nozzle ,166 N2 HT400-HT4000-HT4001	020084	
	3b	PL020086	**Ugello ,099 O2 HT400-HT4000-HT4001-PAC600**	- Nozzle ,099 O2 HT400-HT4000-HT4001-PAC600	020086	
	3c	PL020089	**Ugello ,120 N2 HT400-HT4000-HT4001**	- Nozzle ,120 N2 HT400-HT4000-HT4001	020089	
4	4a	PL020087	**Ugello esterno HT400**	- Retaining cap, flared HT400	020087	
	4b	PL020579	**Ugello esterno HT400-HT4000-HT4001**	- Retaining cap, tapered HT400-HT4000-HT4001	020579	
5 TORCH BODY	5	PL020080	**Corpo torcia HT400-HT4000**	- Torch body HT400-HT4000	020080	
		PL020970	**Corpo torcia Bevel HT400-HT4000**	- Torch body Bevel HT400-HT4000	020970	

REPLACEMENT PARTS SUITABLE FOR: **HYPERTHERM® - HT4000® - HT4001®**

ITEM	No.	PART NO	DESCRIPTION		ORIGINAL REF.	PACK
1	1a	PL120090	**Elettrodo HT400-HT4000-HT4001**	- Electrode HT400-HT4000-HT4001	120090	
	1b	PL020082	**Elettrodo** N2 **HT400-HT4000-HT4001**	- Electrode N2 HT400-HT4000-HT4001	020082	
	1c	PL020285	**Elettrodo N2 HT4001-PAC600**	- Electrode N2 HT4001-PAC600	020285	
2 	2a	PL020039	**Diffusore N2 HT400-HT4000-HT4001-PAC500-PAC600**	- Swirl ring N2 HT400-HT4000-HT4001PAC500-PAC600	020039	
	2b	PL120135	**Diffusore HT400-HT4000-HT4001-PAC500-PAC600**	- Swirl ring HT400-HT4000-HT4001PAC500-PAC600	120135	
	2c	PL020380	**Diffusore HT400**	- Swirl ring HT400	020380	
3	3a	PL020084	**Ugello ,166 N2 HT400-HT4000-HT4001**	- Nozzle ,166 N2 HT400-HT4000-HT4001	020084	
	3b	PL020086	**Ugello ,099 O2 HT400-HT4000-HT4001-PAC600**	- Nozzle ,099 O2 HT400-HT4000-HT4001-PAC600	020086	
	3c	PL020089	**Ugello ,120 N2 HT400-HT4000-HT4001**	- Nozzle ,120 N2 HT400-HT4000-HT4001	020089	
	3d	PL020281	**Ugello ,120 N2 HT4001-PAC600**	- Nozzle ,120 N2 HT4001-PAC600	020281	
	3e	PL020282	**Ugello ,166 N2 HT4001-PAC600**	- Nozzle ,166 N2 HT4001-PAC600	020282	
	3f	PL020283	**Ugello ,187 N2 HT4001-PAC600**	- Nozzle ,187 N2 HT4001-PAC600	020283	
	3g	PL020284	**Ugello ,220 N2 HT4001-PAC600**	- Nozzle ,220 N2 HT4001-PAC600	020284	
4	4a	PL020579	**Ugello esterno HT400-HT4000-HT4001**	- Retaining cap, tapered HT400-HT4000-HT4001	020579	
	4b	PL020580	**Ugello esterno STD HT4001-PAC600 N2**	- Retaining cap STD HT4001-PAC600 N2	020580	
5 TORCH BODY	5a	PL020080	**Corpo torcia HT400-HT4000**	- Torch body HT400-HT4000	020080	
	5b	PL020970	**Corpo torcia HT4000-HT4001-PAC600**	- Torch body HT4000-HT4001-PAC600	020970	

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Reference to HYPERTHERM® machine, torches and numbers are for your convenience only. We reserve the right to substitute genuine HYPERTHERM® parts in place of NEW COIR s.p.a. parts.